

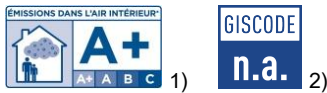
WAKOL PU 4519 2K-PU Accelerator

Technical Information

Area of application

Accelerator for increasing the reaction speed of two-component polyurethane parquet adhesive.

Special properties



1) Emissions class according to French law

2) Not applicable because emission characteristics substantially better than those of GISCODE S0,5

Technical data

Raw material base: Amine polyurethane catalyst

Addition: 1 cap of 15 ml

Adhesive	Addition:	Pot life:	Open time:	Recoat after:	Grindability of parquet:
WAKOL PU 210, 6,9 kg	2 caps	approx. 25 Min.	approx. 65 Min.	4 hours	after 6 hours
WAKOL PU 210, 6,9 kg	3 caps	approx. 15 Min.	approx. 45 Min.	3 hours	after 5 hours
WAKOL PU 210, 9,2 kg	3 caps	approx. 20 Min.	approx. 55 Min.	4 hours	after 6 hours
WAKOL PU 210, 9,2 kg	4 caps	approx. 15 Min.	approx. 45 Min.	3 hours	after 5 hours
WAKOL PU 215, 8,75 kg	3 caps	approx. 30 Min.	approx. 40 Min.	3 hours	after 5 hours
WAKOL PU 215, 12, 13 kg	5 caps	approx. 25 Min.	approx. 35 Min.	3 hours	after 5 hours
WAKOL PU 216, 7,75 kg	2 caps	approx. 20 Min.	approx. 30 Min.	3 hours	after 5 hours

Adhesive	Addition:	Pot life:	Open time:	Recoat after:	Grindability of parquet
WAKOL PU 216, 12, 19 kg	3 caps	approx. 30 Min.	approx. 45 Min.	3 hours	after 5 hours
WAKOL PU 225, 6,75 kg	1 caps	approx. 25 Min.	approx. 55 Min.	3 hours	after 5 hours
WAKOL PU 225, 6,75 kg	2 caps	approx. 12 Min.	approx. 35 Min.	2 hours	after 4 hours
WAKOL PU 225, 10 kg	2 caps	approx. 20 Min.	approx. 50 Min.	3 hours	after 5 hours
WAKOL PU 225, 10 kg	3 caps	approx. 12 Min.	approx. 35 Min.	2 hours	after 4 hours
WAKOL PU 270, 7,05 kg	3 caps	approx. 30 Min.	approx. 50 Min.		

Storage time: 12 months at room temperature

Storage temperature: not sensitive to frost

Marking according to Ordinance on Hazardous Substances: see safety data sheet

Substances:

Usage

Before adding the B component, the WAKOL PU 4519 2K-PU Accelerator must be mixed well with the A component of the 2-component polyurethane adhesive.

Add WAKOL PU 4519 2K-PU Accelerator as described above in order to build up the stability. Avoid overdosing, the pot life may be shortened too much.

Important

Processing not below floor temperature of +15 °C and room temperature of +18 °C, as well as room humidity preferably between 40 % and 65 %, maximum 75 %. All information is based on approx. 20 °C and 50 % relative air humidity. In cold weather, warm up all laying materials in a heated room before use.

Exceeding the pot life and insertion time causes poor manufacturing properties and may lead to faulty bonding due to decreasing wetting and adhesion properties.

We guarantee the uniform high quality of our products. All data is based on tests and many years of practical experience and refers to standardised conditions. The variety of materials used and the different construction site conditions, which lie beyond our control, preclude any claims based on this data. We therefore recommend making sufficient trials. Accompanying flooring manufacturer's instructions and the current national standards must be observed. We gladly provide technical advice.

The product data sheets can be found in their latest version at www.wakol.com.

This Technical Information of 09.11.2023 supersedes all previous versions.

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